



Teseq - Schaffner Proflin 2145-EOS

Harmonics - Flicker Test System Calibration & Verification Report

for

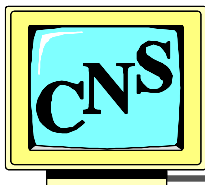
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July 19-25, 2018
Mathieu van den Bergh



Computer & Networking Services Inc.

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Summary of calibration activities, conclusions & recommendations, July 19-25 - 2018

1: Calibration and software update activities

The system for XXX was sent to San Diego for upgrade and calibration- the Proflin 2145 system was inspected, and the calibration was verified.

The systems upgrade added a NSG2200-3 Dip switch for IEC61000-4-11 testing, power source upgrade (with new firmware) and regeneration option.

The initial data, which included verification of the power source output voltage levels was found to be well within permitted tolerances. Subsequently, a series of tests were run to verify that the system complies very well with the tolerances as required per the applicable IEC61000-3-2, IEC61000-3-3, IEC 61000-3-11, and 61000-3-12 standards, and the IEC 61000-4-7 and IEC61000-4-15 measurement standards. It was noticed, while running flicker tests the system was out of tolerance and needed to be adjusted. Once adjusted and verified all tests and tolerances were within the permitted values. Furthermore, the power source voltage linearity and frequency accuracy was verified, and found to be excellent, and well within the required tolerances per IEC 61000-4-14, and IEC 61000-4-28. Detailed data for the tests is provided in this report. In addition, performance per IEC61000-11 and IEC61000-4-13, IEC 61000-4-14 and IEC 61000-4-28 was verified. Note that the IEC 61000-4-11 tests also apply to IEC 61000-4-34.

Versions of WIN2100V4 (4.14) and WIN2106V2 (2.14) software was installed, and in part used to run the foregoing tests. The existing WIN2100V3 and WIN2106 software versions were left intact, as they are needed to replay existing tests data files. The newer software versions have slightly different data formats, and thus cannot replay older test data files.

2: Calibration equipment and ISO-17025 traceable calibration data

The list of primary test equipment, along with ISO-17025 traceable calibration certificate numbers is provided on page 3 of this report. Copies of calibration certificates can be provided upon request.

3: Conclusions and recommendations

Given the overall system performance, all measured parameters are well within permitted tolerances, and new calibration stickers were attached to the system. The calibration interval is at the discretion of the system user.

CNS Inc. will maintain copies of the updated calibration files, which are located in the root directory of the PC. It is recommended that the system user also make copies of the calibration files.

Mathieu van den Bergh - CNS Inc.
August 4, 2018

**System inspection & calibration activities, July 21-25, 2018****System inspection, software update and detailed tests**

Upon arrival at Ametek San Diego, the 45 kVA - 3 phase Proflin 2145 compliance test system was inspected for functionality and overall operability after upgrade. All measurements were well within their respective tolerances after flicker measurements were adjusted.

Version WIN2100V4.14 and WIN2106V2.14 software were installed. The existing versions were left intact, as they are needed to re-play existing data files. The latest version of WIN2100V4 updated the test reports to reference the latest editions of IEC 61000-3-2 (Ed. 4 – 2014) and IEC 61000-3-3 (Ed. 3 – 2013).

Overall voltage and current measurement accuracy was verified at multiple levels. Next, a series of harmonics and Flicker tests were run, including various test classes per IEC 61000-3-2, and a test per IEC 61000-3-12 Table-2. Flicker tests were run using the 18 Amp “Z-ref” impedance, as well as the 75 Amp “Z-test” impedance. While running these tests it was noticed that the impedance was just out of tolerance for both impedance units (partially due to the added wiring in the system from upgrade.). Once adjusted multiple tests were ran and was then found to be well within the permitted tolerances. Frequency accuracy in accordance with IEC61000-4-28 and voltage fluctuations in accordance with IEC 61000-4-14 were also verified. The latest version of the MXGUI software to control the 45 kVA power source was installed on the user’s PC.

The system consists of the following building blocks;

Dell Precision PC with Intel i3 dual core processor, with Windows-7 Professional.

NSG-1007-45, 45 kVA power source s/n 1143A04873 Firmware version 5.40.

CCN-1000-3, 3 phase Signal conditioner unit, s/n 1143A04873

INA 2175 / OMNI-3-75i, 3 phase Reference Impedance with IEC61000-3-11 Z-test values, s/n 1143A04873

OMNI-3-18, 3 phase reference impedance per IEC-TR-60725 for IEC61000-3-3 testing s/n X71117

NSG2200-3 dip switch s/n EKA45995

NI-M series A/D card s/n1599673 (installed in PC)

Temperature during calibration: 22 °C ± 2 °C

Humidity during calibration: 55 % RH ± 5 %

Calibration equipment used:

Model #	Serial #	Equipment type	ISO Trace #	Cal due date
7003-257	0724	Current shunt 36A	BL7118	2/07/2019
10 mV/A	NA	Current shunt 100A	CV4560	2/07/2019
Fluke 8846A	1998007	6.5 Digit Multimeter	CT5792	6/13/2020
Agilent 34410A	MY45002306	6.5 Digit Multimeter,	BL2709	2/16/2019
TDS2004B	C011624	Digital storage scope	CN7004	2/15/2019
DS6062V	1301058	Digital storage scope	AX6160	2/16/2019
570A	103381623	Handheld DVM	CN7003	2/15/2019
HFCIII	1406	Calibrator	NA- verified with above equipment	



Proflin 2145 System Calibration Test Data-voltage and current accuracy

Note: The voltage reference readings were made at the output terminals, on the front of the system. Thus, there is a small voltage drop compared to the measurement point of the CCN1000-3. The impedances were set to bypass mode for the voltage and current measurements listed below. The system performance is excellent as evidenced by the test data, with only minor deviations compared to the permitted tolerances per standards.

NRW EMC			Teseq Proflin 2145			
Calibration Win2100V4 (<16 Amp) and WIN2106V2 > 16 Amp						
July 19-25 2018						
Phase-A data						
Reference	Profl	error %	Reference	Profl	error %	Profl
DVM-1	Voltage	voltage	DVM-2	Current	Current	Current
100 mV/amp						
229.952	230.06	0.047	0.1000	1.000	1.001	1 mA
229.939	230.05	0.048	0.2000	2.000	1.998	-0.100
229.622	229.97	0.152	0.5000	5.000	5.003	0.060
229.303	229.87	0.247	1.0000	10.000	10.001	0.010
228.800	229.75	0.415	1.6000	16.000	16.000	0.000
227.700	229.37	0.733	3.0000	30.000	29.924	-0.253
226.973	229.18	0.972	4.0000	40.000	39.900	-0.250
226.122	228.90	1.229	5.0000	50.000	49.684	-0.632
Phase-B data						
Reference	Profl	error %	Reference	Profl	error %	Profl
DVM-1	Voltage	voltage	DVM-2	Current	Current	Current
100 mV/amp						
229.941	230.09	0.065	0.1000	1.000	1.000	0.000
229.939	230.09	0.066	0.2000	2.000	1.997	-0.150
229.726	230.04	0.137	0.5000	5.000	4.997	-0.060
229.269	229.91	0.280	1.0000	10.000	9.997	-0.030
228.780	229.79	0.441	1.6000	16.000	15.995	-0.031
227.697	229.47	0.779	3.0000	30.000	29.904	-0.320
226.947	229.22	1.002	4.0000	40.000	39.853	-0.367
226.220	228.99	1.224	5.0000	50.000	49.817	-0.366
Phase-C data						
Reference	Profl	error %	Reference	Profl	error %	Profl
DVM-1	Voltage	voltage	DVM-2	Current	Current	Current
100 mV/amp						
229.961	230.09	0.056	0.1000	1.000	1.000	0.000
229.861	230.06	0.087	0.2000	2.000	2.001	0.050
229.660	229.99	0.144	0.5000	5.000	5.000	0.000
229.288	229.90	0.267	1.0000	10.000	10.002	0.020
228.804	229.76	0.418	1.6000	16.000	16.001	0.006
228.482	229.39	0.397	3.0000	30.000	29.908	-0.307
226.924	229.15	0.981	4.0000	40.000	39.897	-0.257
226.231	228.91	1.184	5.0000	50.000	49.846	-0.308
Measurement uncertainty:				Voltage	+/- 0.1 %	
(evaluation method per ISO-17025 - K=2)				Current	+/- 0.15 %	
Permitted errors in standards:				Harmonics IEC61000-3-2		+/- 5% or +/- 5 mA
				Voltage IEC61000-4-7		+/- 5%
				Flicker IEC61000-3-3 "Pst"		+/- 8 %
				Flicker IEC61000-3-3 "dc"		+/- 8 %

Table-1 Overall voltage & Current data as found and as left



Flicker test results per IEC61000-3-3				
Phase	Modulation Freq.	Target Pst	Actual Pst	error %
A	0.058 Hz	1.186	1.183	-0.25
B	0.325 Hz	0.813	0.801	-1.48
C	0.917 Hz	1.006	0.99	-1.59
A	13.5 Hz	1.209	1.216	0.58
Flicker test results per IEC 61000-3-11				
A	0.058 Hz	0.747	0.756	1.20
B	0.325 Hz	0.511	0.522	2.15
C	0.917 Hz	0.663	0.655	-1.21
A	13.5 Hz	0.819	0.813	-0.73
Permitted errors in standards:				
Flicker IEC61000-3-3 and 61000-3-11				+/- 8 %
Voltage Fluctuations test IEC 61000-4-14				
Nominal voltage; 230.0 V-rms				
Programmed voltage			Actual	Deviation
+ 8 %	248.4		248.35	-0.02%
- 8 %	211.6		211.58	-0.01%
+ 12 %	257.6		257.61	0.00%
- 12 %	202.4		202.33	-0.03%
Frequency accuracy and variations IEC 61000-4-28				
Programmed		Actual		Deviation
50.00		50.0001		0%
60.00		60.0000		0%
47.00		46.9999		0%
53.00		53.0000		0%
63.00		63.0001		0%

Table-2 Flicker tests after adjustments were made and voltage fluctuation and frequency accuracy data

Voltage level, frequency accuracy and modulation and voltage variation are also included in the above Table-2 to provide testing per IEC61000-4-14 and -28. Data per IEC61000-4-11 and IEC 61000-4-13 can be found on pages 16 -20..



Voltage & Current Calibration files

The calibration file is named "CTSMXH calibration.dat" for Win2106, and "CTS Calibration.dat" for the WIN2100V3 and WIN2100V4 software (for IEC61000-3-2 and 61000-3-3 testing). Back-up copies are maintained by CNS Inc. but the user should also make copies. If the Proflin program needs to be re-installed, or the PC hard drive is upgraded, the calibration file will be required. The file contents are shown below, and can be used to recreate the file if so required.

The "calibration.log" file (see next page) shows the various parameters that were used, and recorded, during the calibration process. The values of the calibration factors show that the hardware is close to the ideal accuracies. For voltage and the current high range the software correction factors are very close to 1.000, while the factors for the middle and high current ranges are close to the ideal 1.333. Hence, this permits the conclusion that the hardware is highly accurate, and requires only minor corrections via the software calibration factors.

Contents of the

"CTSMXH calibration.dat" file;

```

CTSMXH calibration.dat - Notepad
File Edit Format View Help
"1599673","12/03/2014","10:31:54 AM"
100 , 40 , 8 , 2 , 100 , 40 , 8 , 2 , 100 , 40 , 8 , 2 , 1 , 1 , 1 , 1
39 , 26 , 41 , 41 , 44 , 47 , 42 , 42 , 42 , 27 , 42 , 42 , 0 , 0 , 0 , 0
1.609614E-04 , 1.612156E-04 , 2.172534E-04 , 2.169686E-04 , 1.608649E-04 ,
1.609389E-04 , 2.184537E-04 , 2.180579E-04 , 1.609614E-04 , 1.607957E-04 ,
2.173838E-04 , 2.17181E-04 , 1.525879E-04 , 1.525879E-04 , 1.525879E-04 ,
1.525879E-04
32000 , 25000 , 25000 , 19999671
1 , 250 , 796 , 400 , 370 , 90 , 159 , 400 , 796 , 150 , 477 , 210 , 230 , 100
, 318 , 190 , 140
0
1143A04873
NSG1007-45
Mathieu CNS Inc

```

Contents of the

"CTS calibration.dat" file;

```

CTS calibration.dat - Notepad
File Edit Format View Help
"1599673","12/3/2014","10:10:05 AM"
100 , 40 , 8 , 2 , 100 , 40 , 8 , 2 , 100 , 40 , 8 , 2 , 1 , 1 , 1 , 1
39 , 36 , 41 , 40 , 45 , 39 , 41 , 41 , 41 , 27 , 42 , 41 , 0 , 0 , 0 , 0
1.608826E-04 , 1.614602E-04 , 2.172518E-04 , 2.16745E-04 , 1.608311E-04 ,
1.613395E-04 , 2.184618E-04 , 2.178713E-04 , 1.609534E-04 , 1.60897E-04 ,
2.172148E-04 , 2.171376E-04 , 1.525879E-04 , 1.525879E-04 , 1.525879E-04 ,
1.525879E-04
32000 , 25000 , 25000 , 19999725
0 , 400 , 796 , 400 , 370 , 400 , 796 , 400 , 796 , 240 , 477 , 190 , 230 , 240
, 477 , 240 , 477
0
sn 1143A04873
NSG1007-45
Mathieu- CNS Inc File updated Dec.3, 2014

```




Calibrate.log file

```
calibrate.log - Notepad
File Edit Format View Help
Calibration Report
CCN-1000 serial number: 1143A04873
Source information: NSG1007-45
Calibration done by: Mathieu CNS Inc

Date: 12/03/2014                               Time: 10:31:54 AM
Card Type: NI-M Series DAQ_Card PCI-6250        Card SN: 1599673
Base Frequency (Hz): 19999671

ProfLine system: External OMNI exists
Current transformer source: Internal
External CT scale (Amps/Volt): N/A

Impedance values:
-----
                R-1(mO) L-1(uH) R-3(mO) L-3(uH)
-----
European         250    796    150    477
Japanese         400    370    210    230
American         90     159    100    318
Customer         400    796    190    140
-----

Calibration values:
-----
Chan DC(pts) Measured(V/A)   Factor      Sensitivity(mv/pt)
-----
0      39      230.335      1.00039     .1609614
1      26      30           1.00197     .1612156
2      41      20           1.35025     .2172534
3      41      8            1.34848     .2169686
4      44      230.271     .99979      .1608649
5      47      30           1.00025     .1609389
6      42      20           1.35771     .2184537
7      42      8            1.35525     .2180579
8      42      230.165     1.00039     .1609614
9      27      30           .99936      .1607957
10     42      20           1.35106     .2173838
11     42      8            1.3498      .217181
-----

Equipment and instruments used for this calibration:
-----
Item #  Name                               Cal date   Purpose
-----
1      34410A DMM                            15.02.2013 Voltage & current measurement
2      Shunt 0.1ohms                         16.02.2013 Current measurement
3      2000 DMM                               16.02.2014 Current & frequency Measurement
4      TDS2004B scope                         06.03.2013 waveform observation
-----
```



Detailed harmonics & Flicker test data

The following pages illustrate details of the tests that were run to verify the accuracy and proper operation of the system. The tests included various harmonics patterns per Class-A, B, C and D of IEC61000-3-2, as well as Flicker tests per IEC 61000-3-3. Various screenshots were also done for IEC Standards 61000-4-11 and 61000-4-13. The detailed pages are produced by replaying the data files that were recorded during the actual system tests. The ideal values, along with the applied tolerance levels for this test are overlaid onto the CTS report page.

Page 9 shows a Class-A Pass test with page 10 a screenshot of the test.

Page 11 follows the same concept for the Class-A Fail test. As follows from pages 9 to 13 all harmonics are within a few mA of their ideal values. Permitted tolerance per IEC61000-3-2 is (1 % of the fundamental current + 10 mA), but the target accuracy used for the tests is (0.3 % + 5 mA). This approximately 3:1 safety ratio results for this test (2.3 A-rms fundamental) in a permitted tolerance of (7 mA + 5 mA) = 12 mA. The largest error is well within this tight tolerance, and thus an even smaller fraction of the actual tolerances permitted per IEC61000-3-2. Hence, the system performance is excellent.

Pages 12 and 13 are data for a Class C test set to just pass the limits and a Class D test set to fail the limits.

Page 15 shows a screenshot of a flicker test of a modulation of 13.5Hz.

Pages 16 to 20 are various screenshots of tests for IEC61000-4-11 and IEC61000-4-13

Page 21 illustrates the regeneration function using three of Ametek's solar inverters.

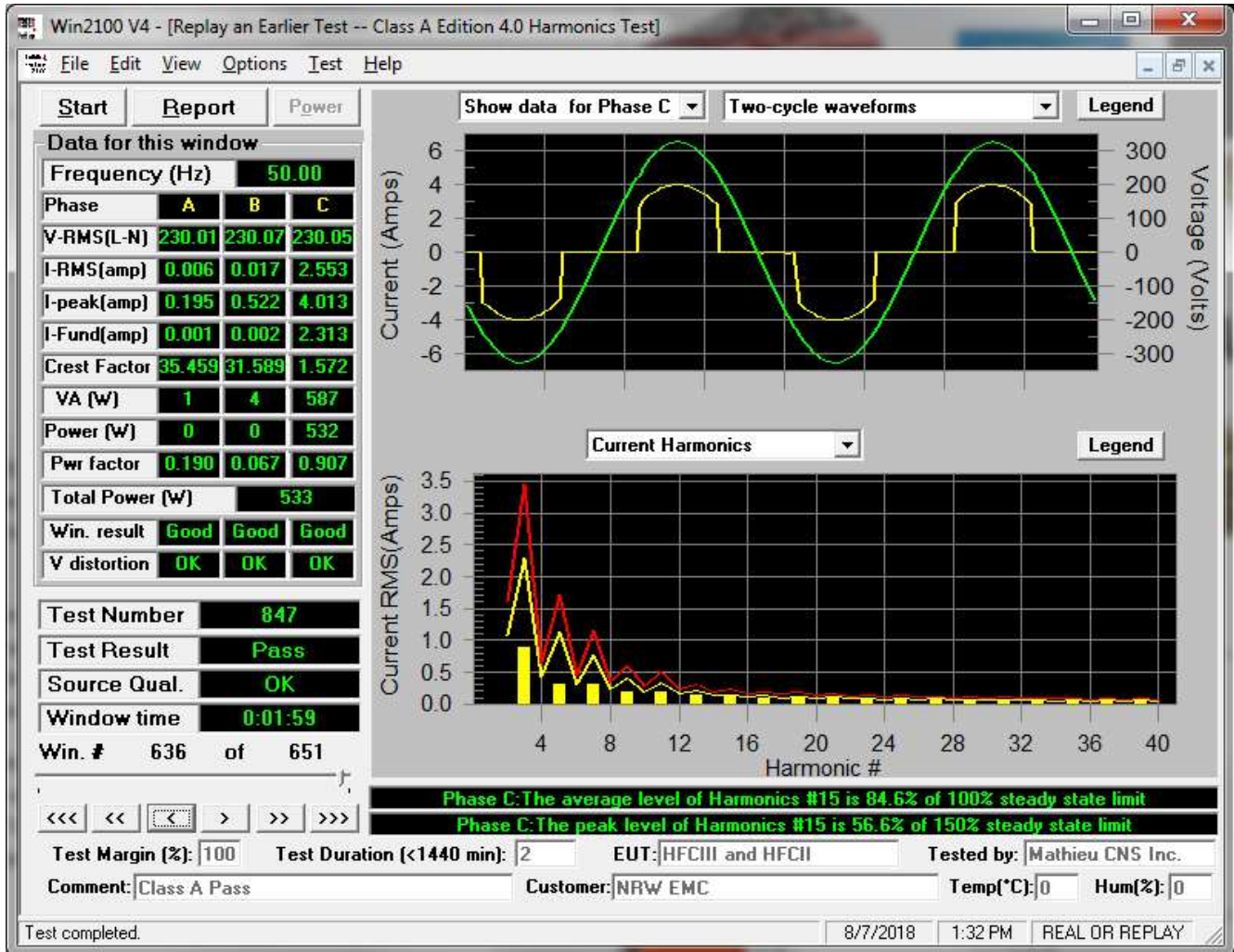
Page 22 shows photos of the system as found and with new calibration stickers applied.



Detailed data for a Class-A PASS test

Current Test Result Summary (Phase C-Replay)													
EUT: HFCIII and HFCII								Tested by: Mathieu CNS Inc.					
Test category: Class-A per Ed. 4.0 (2014) (European limits)								Test Margin: 100					
Test date: 7/19/2018 End time: 12:02:02 AM								Start time: 11:59:39 PM					
Test duration (min): 2								Data file name: H-000847.cts_data					
Comment: Class A Pass													
Customer: NRW EMC													
Test Result: Pass Source qualification: Normal													
THC(A): 1.069 I-THD(%): 46.1 POHC(A): 0.198 POHC Limit(A): 0.251													
Highest parameter values during test:													
V_RMS (V230.07)		Frequency(Hz): 50.00		THC-I		POHC							
I_Peak (A 4.022)		I_RMS (Ar 2.557)		1.071		0.201							
I_Fund (A 2.317)		Crest Fac1 1.574											
Power (W 533.3)		Power Fa 0.907											
Harm#	Harms(av)	100%Limit	%of Limit	Harms(ma)	150%Limit	%of Limit	Status	Ideal	Min	Max	Limits	Pass/Fail	Percent of Limit
2	0.001	1.08	N/A	0.001	1.62	N/A	Pass	2.3148	0.000	0.015	1.080	PASS	0
3	0.9	2.3	39.1	0.901	3.45	26.1	Pass	0.002	0.854	0.942	2.300	PASS	39.1
4	0.001	0.43	N/A	0.001	0.645	N/A	Pass	0.000	0.000	0.013	0.430	PASS	0
5	0.299	1.14	26.2	0.3	1.71	17.5	Pass	0.301	0.286	0.315	1.140	PASS	26.4
6	0.001	0.3	N/A	0.001	0.45	N/A	Pass	0.002	0.000	0.015	0.300	PASS	0
7	0.298	0.77	38.7	0.299	1.155	25.9	Pass	0.299	0.284	0.314	0.770	PASS	38.9
8	0.001	0.23	N/A	0.001	0.345	N/A	Pass	0.000	0.000	0.013	0.230	PASS	0
9	0.179	0.4	44.9	0.18	0.6	30.1	Pass	0.181	0.168	0.193	0.400	PASS	45.2
10	0.001	0.184	N/A	0.001	0.276	N/A	Pass	0.002	0.000	0.015	0.184	PASS	0
11	0.178	0.33	54	0.179	0.495	36.1	Pass	0.179	0.167	0.192	0.330	PASS	54.3
12	0.001	0.153	N/A	0.001	0.23	N/A	Pass	0.000	0.000	0.013	0.153	PASS	0
13	0.128	0.21	61.1	0.129	0.315	41.1	Pass	0.129	0.117	0.142	0.210	PASS	61.6
14	0.001	0.131	N/A	0.001	0.197	N/A	Pass	0.002	0.000	0.015	0.131	PASS	0
15	0.127	0.15	84.6	0.127	0.225	56.6	Pass	0.128	0.115	0.141	0.150	PASS	85.3
16	0.001	0.115	N/A	0.001	0.173	N/A	Pass	0.000	0.000	0.013	0.115	PASS	0
17	0.1	0.132	75.6	0.101	0.198	50.9	Pass	0.101	0.088	0.113	0.132	PASS	76.1
18	0.001	0.102	N/A	0.001	0.153	N/A	Pass	0.002	0.000	0.015	0.102	PASS	0
19	0.098	0.118	83	0.099	0.178	55.6	Pass	0.099	0.087	0.112	0.118	PASS	83.9
20	0	0.092	N/A	0.001	0.138	N/A	Pass	0.000	0.000	0.013	0.092	PASS	0
21	0.082	0.107	76.4	0.083	0.161	51.6	Pass	0.083	0.070	0.095	0.107	PASS	77.0
22	0.001	0.084	N/A	0.001	0.125	N/A	Pass	0.002	0.000	0.015	0.084	PASS	0
23	0.08	0.098	81.9	0.08	0.147	54.8	Pass	0.081	0.068	0.094	0.098	PASS	82.9
24	0	0.077	N/A	0.001	0.115	N/A	Pass	0.000	0.000	0.013	0.077	PASS	0
25	0.069	0.09	77	0.07	0.135	52	Pass	0.070	0.057	0.083	0.090	PASS	77.7
26	0.001	0.071	N/A	0.001	0.107	N/A	Pass	0.002	0.000	0.015	0.071	PASS	0
27	0.068	0.083	81.1	0.068	0.125	54.3	Pass	0.069	0.056	0.081	0.083	PASS	82.3
28	0	0.066	N/A	0.001	0.099	N/A	Pass	0.000	0.000	0.013	0.066	PASS	0
29	0.06	0.078	77.6	0.061	0.116	52.5	Pass	0.061	0.048	0.073	0.078	PASS	78.2
30	0.001	0.061	N/A	0.001	0.092	N/A	Pass	0.002	0.000	0.015	0.061	PASS	0
31	0.058	0.073	80.4	0.059	0.109	53.8	Pass	0.059	0.047	0.072	0.073	PASS	81.7
32	0	0.058	N/A	0.001	0.086	N/A	Pass	0.000	0.000	0.013	0.058	PASS	0
33	0.053	0.068	78	0.054	0.102	52.9	Pass	0.054	0.041	0.066	0.068	PASS	78.7
34	0.001	0.054	N/A	0.001	0.081	N/A	Pass	0.002	0.000	0.015	0.054	PASS	0
35	0.051	0.064	79.8	0.052	0.096	53.5	Pass	0.052	0.040	0.065	0.064	PASS	81.3
36	0	0.051	N/A	0.001	0.077	N/A	Pass	0.000	0.000	0.013	0.051	PASS	0
37	0.048	0.061	78.3	0.049	0.091	53.3	Pass	0.048	0.035	0.061	0.061	PASS	79.0
38	0.001	0.048	N/A	0.001	0.073	N/A	Pass	0.002	0.000	0.015	0.048	PASS	0
39	0.046	0.058	79.2	0.046	0.087	53.2	Pass	0.047	0.034	0.059	0.058	PASS	80.9
40	0.001	0.046	N/A	0.001	0.069	N/A	Pass	0.000	0.000	0.013	0.046	PASS	0

Test data and ideal values for test no. 847 (Class-A Pass) showing only milli-Amperes difference between ideal and actual values. The leftmost 8 columns show the measurement data, and the rightmost 6 columns show the "ideal" data and permitted tolerances for this test. The measured harmonics are within 5 mA of their ideal values, and the deviations are only a fraction of the permitted tolerances used by CNS, and thus are less than 1/3rd of the permitted tolerances specified in IEC 61000-3-2. See next page for a screen shot of actual test.



The above figure shows a test pattern with the non-linear load set to 45 – 135 degrees, and configured to pass the Class-A test. The harmonics and the comparison vs. the ideal values is shown on the previous page (9), and illustrates that the system operates within a fraction of the harmonics tolerances mentioned earlier in this report.

Similar test results were obtained for Class-B, C and Class-D test patterns. The observed deviations were in the ± 3 to 4 mA range, where acceptable tolerances per IEC 61000-3-2 are in the order of ± 25 – 30 mA.



Detailed data for a Class-A FAIL test

Current Test Result Summary (Phase A-Replay)													
EUT: HFCIII and HFCII							Tested by: Mathieu CNS Inc.						
Test category: Class-A per Ed. 4.0 (2014) (European limits)							Test Margin: 100						
Test date: 7/20/2018				End time: 12:05:29 AM			Start time: 12:03:07 AM				Data file name: H-000848.cts_data		
Test duration (min): 2				Comment: Class A Fail Phase A			Customer: NRW EMC						
Test Result: Fail							Source qualification: Normal						
THC(A): 1.337		I-THD(%): 46.2		POHC(A): 0.248		POHC Limit(A): 0.251							
Highest parameter values during test:													
V_RMS (Volts): 229.94		Frequency(Hz): 50.00		THC-I		POHC							
I_Peak (Amp): 5.023		I_RMS (Ar): 3.197		1.340		0.251							
I_Fund (Amp): 2.896		Crest Fac: 1.572											
Power (Watts): 666.4		Power Fa: 0.907											
Harm#	Harms(av)	100%Limit	%of Limit	Harms(max)	150%Limit	%of Limit	Status	Ideal	Min	Max	Limits	Pass/Fail	Percent of Limit
2	0.002	1.08	N/A	0.002	1.62	N/A	Pass	0.002	0.000	0.017	1.080	PASS	0
3	1.125	2.3	48.9	1.126	3.45	32.6	Pass	1.125	1.069	1.178	2.300	PASS	48.9
4	0.001	0.43	N/A	0.001	0.645	N/A	Pass	0.000	0.000	0.015	0.430	PASS	0
5	0.373	1.14	32.8	0.374	1.71	21.9	Pass	0.376	0.357	0.394	1.140	PASS	33.0
6	0.001	0.3	N/A	0.001	0.45	N/A	Pass	0.002	0.000	0.017	0.300	PASS	0
7	0.373	0.77	48.5	0.374	1.155	32.4	Pass	0.374	0.356	0.392	0.770	PASS	48.6
8	0.001	0.23	N/A	0.001	0.345	N/A	Pass	0.000	0.000	0.015	0.230	PASS	0
9	0.224	0.4	56.1	0.225	0.6	37.4	Pass	0.226	0.211	0.241	0.400	PASS	56.5
10	0.001	0.184	N/A	0.001	0.276	N/A	Pass	0.002	0.000	0.017	0.184	PASS	0
11	0.223	0.33	67.6	0.224	0.495	45.2	Pass	0.224	0.210	0.239	0.330	PASS	68.0
12	0.001	0.153	N/A	0.001	0.23	N/A	Pass	0.000	0.000	0.015	0.153	PASS	0
13	0.16	0.21	76.4	0.161	0.315	51	Pass	0.162	0.147	0.176	0.210	PASS	77.0
14	0.001	0.131	N/A	0.001	0.197	N/A	Pass	0.002	0.000	0.017	0.131	PASS	0
15	0.159	0.15	105.9	0.159	0.225	70.8	Fail	0.160	0.145	0.175	0.150	Fail	106.6
16	0.001	0.115	N/A	0.001	0.173	N/A	Pass	0.000	0.000	0.015	0.115	PASS	0
17	0.125	0.132	94.6	0.125	0.198	63.3	Pass	0.126	0.111	0.141	0.132	PASS	95.2
18	0.001	0.102	N/A	0.001	0.153	N/A	Pass	0.002	0.000	0.017	0.102	PASS	0
19	0.123	0.118	103.9	0.124	0.178	69.5	Fail	0.124	0.110	0.139	0.118	Fail	104.9
20	0.001	0.092	N/A	0.001	0.138	N/A	Pass	0.000	0.000	0.015	0.092	PASS	0
21	0.102	0.107	95.6	0.103	0.161	64.2	Pass	0.103	0.089	0.118	0.107	PASS	96.3
22	0.001	0.084	N/A	0.001	0.125	N/A	Pass	0.002	0.000	0.017	0.084	PASS	0
23	0.1	0.098	102.5	0.101	0.147	68.7	High	0.101	0.087	0.116	0.098	Fail	103.7
24	0.001	0.077	N/A	0.001	0.115	N/A	Pass	0.000	0.000	0.015	0.077	PASS	0
25	0.087	0.09	96.5	0.087	0.135	64.5	Pass	0.087	0.073	0.102	0.090	PASS	97.2
26	0.001	0.071	N/A	0.001	0.107	N/A	Pass	0.002	0.000	0.017	0.071	PASS	0
27	0.085	0.083	101.5	0.085	0.125	68	High	0.086	0.071	0.100	0.083	Fail	102.9
28	0.001	0.066	N/A	0.001	0.099	N/A	Pass	0.000	0.000	0.015	0.066	PASS	0
29	0.075	0.078	97.2	0.076	0.116	65.1	Pass	0.076	0.061	0.091	0.078	PASS	97.8
30	0.001	0.061	N/A	0.001	0.092	N/A	Pass	0.002	0.000	0.017	0.061	PASS	0
31	0.073	0.073	100.6	0.074	0.109	67.5	High	0.074	0.060	0.089	0.073	Fail	102.2
32	0.001	0.058	N/A	0.001	0.086	N/A	Pass	0.000	0.000	0.015	0.058	PASS	0
33	0.067	0.068	97.8	0.067	0.102	65.5	Pass	0.067	0.052	0.082	0.068	PASS	98.4
34	0.001	0.054	N/A	0.001	0.081	N/A	Pass	0.002	0.000	0.017	0.054	PASS	0
35	0.064	0.064	100	0.065	0.096	67.1	High	0.065	0.051	0.080	0.064	Fail	101.7
36	0.001	0.051	N/A	0.001	0.077	N/A	Pass	0.000	0.000	0.015	0.051	PASS	0
37	0.06	0.061	98.3	0.06	0.091	65.8	Pass	0.060	0.046	0.075	0.061	PASS	98.9
38	0.001	0.048	N/A	0.001	0.073	N/A	Pass	0.002	0.000	0.017	0.048	PASS	0
39	0.057	0.058	99.3	0.058	0.087	66.8	Pass	0.058	0.044	0.073	0.058	Fail	101.2
40	0.001	0.046	N/A	0.001	0.069	N/A	Pass	0.000	0.000	0.015	0.046	PASS	0

As the above data shows, the Class-A FAIL test yields the expected result, and the harmonics are very close to the ideal values.



Detailed data for Class-C Pass Test

Current Test Result Summary (Phase A-Replay)													
EUT: HFCIII and HFCII							Tested by: Mathieu CNS Inc.						
Test category: Class-C per Ed. 4.0 (2014) (European limits)							Test Margin: 100						
Test date: 7/20/2018 End time: 12:09:19 AM							Start time: 12:06:57 AM						
Test duration (min): 2							Data file name: H-000849.cts_data						
Comment: Class C Pass Phase A													
Customer: NRW EMC													
Test Result: Pass (POHC fail)							Source qualification: Normal						
THC(A): 0.113 I-THD(%): 16.4							POHC(A): 0.027 POHC Limit(A): 0.065						
Highest parameter values during test:													
V_RMS (V230)		Frequency(Hz): 50.00		THC-I		POHC		PF		I-fund			
I_Peak (A 1.023)		I_RMS (Ar 0.7)		0.113		0.027		0.982		0.689			
I_Fund (A 0.69)		Crest Fac: 1.464											
Power (W 158.1)		Power Fa 0.983											
Harm#	Harms(av)	100%Limit	%of Limit	Harms(mz)	150%Limit	%of Limit	Status	Ideal	Min	Max	Limits	Pass/Fail	Percent of Limit
2	0	0.014	N/A	0	0.021	N/A	Pass	0.000	0.000	0.007	0.014	PASS	0
3	0.064	0.204	31.3	0.064	0.305	20.9	Pass	0.063	0.056	0.070	0.203	PASS	30.9
4	0	0	N/A	0	0	N/A	Pass	0.000	0.000	0.007	n/l	PASS	0
5	0.057	0.069	83.1	0.057	0.103	55.4	Pass	0.057	0.050	0.064	0.069	PASS	83.0
6	0	0	N/A	0	0	N/A	Pass	0.000	0.000	0.007	n/l	PASS	0
7	0.047	0.048	97.3	0.047	0.072	65	Pass	0.047	0.040	0.054	0.048	PASS	98.1
8	0	0	N/A	0	0	N/A	Pass	0.000	0.000	0.007	n/l	PASS	0
9	0.034	0.034	97.3	0.034	0.052	64.9	Pass	0.034	0.027	0.041	0.034	PASS	98.7
10	0	0	N/A	0	0	N/A	Pass	0.000	0.000	0.007	n/l	PASS	0
11	0.02	0.021	98	0.02	0.031	65.4	Pass	0.021	0.013	0.028	0.021	PASS	99.3
12	0	0	N/A	0	0	N/A	Pass	0.000	0.000	0.007	n/l	PASS	0
13	0.014	0.021	66.3	0.014	0.031	44.3	Pass	0.014	0.007	0.021	0.021	PASS	66.2
14	0	0	N/A	0.001	0	N/A	Pass	0.000	0.000	0.007	n/l	PASS	0
15	0.016	0.021	76.4	0.016	0.031	51.3	Pass	0.016	0.009	0.023	0.021	PASS	76.8
16	0	0	N/A	0.001	0	N/A	Pass	0.000	0.000	0.007	n/l	PASS	0
17	0.017	0.021	83.5	0.017	0.031	55.8	Pass	0.017	0.010	0.025	0.021	PASS	84.7
18	0	0	N/A	0.001	0	N/A	Pass	0.000	0.000	0.007	n/l	PASS	0
19	0.015	0.021	71.4	0.015	0.031	47.7	Pass	0.015	0.008	0.022	0.021	PASS	72.5
20	0	0	N/A	0.001	0	N/A	Pass	0.000	0.000	0.007	n/l	PASS	0
21	0.01	0.021	48.9	0.01	0.031	32.9	Pass	0.010	0.003	0.017	0.021	PASS	49.3
22	0	0	N/A	0	0	N/A	Pass	0.000	0.000	0.007	n/l	PASS	0
23	0.008	0.021	39.3	0.008	0.031	26.3	Pass	0.008	0.001	0.015	0.021	PASS	39.2
24	0	0	N/A	0	0	N/A	Pass	0.000	0.000	0.007	n/l	PASS	0
25	0.01	0.021	48.5	0.01	0.031	32.4	Pass	0.010	0.003	0.017	0.021	PASS	48.9
26	0	0	N/A	0	0	N/A	Pass	0.000	0.000	0.007	n/l	PASS	0
27	0.011	0.021	52.4	0.011	0.031	35	Pass	0.011	0.004	0.018	0.021	PASS	53.3
28	0	0	N/A	0	0	N/A	Pass	0.000	0.000	0.007	n/l	PASS	0
29	0.009	0.021	43.8	0.009	0.031	29.3	Pass	0.009	0.002	0.016	0.021	PASS	44.5
30	0	0	N/A	0	0	N/A	Pass	0.000	0.000	0.007	n/l	PASS	0
31	0.006	0.021	30.6	0.006	0.031	20.5	Pass	0.006	-0.001	0.013	0.021	PASS	30.6
32	0	0	N/A	0	0	N/A	Pass	0.000	0.000	0.007	n/l	PASS	0
33	0.006	0.021	29.5	0.006	0.031	19.9	Pass	0.006	-0.001	0.013	0.021	PASS	29.6
34	0	0	N/A	0	0	N/A	Pass	0.000	0.000	0.007	n/l	PASS	0
35	0.008	0.021	37	0.008	0.031	24.8	Pass	0.008	0.001	0.015	0.021	PASS	37.6
36	0	0	N/A	0	0	N/A	Pass	0.000	0.000	0.007	n/l	PASS	0
37	0.008	0.021	37.8	0.008	0.031	25.4	Pass	0.008	0.001	0.015	0.021	PASS	38.5
38	0	0	N/A	0	0	N/A	Pass	0.000	0.000	0.007	n/l	PASS	0
39	0.006	0.021	29.9	0.006	0.031	20	Pass	0.006	-0.001	0.013	0.021	PASS	30.2
40	0	0	N/A	0	0	N/A	Pass	0.000	0.000	0.007	n/l	PASS	0

For the above test data, the HFC-III harmonics & Flicker calibrator was set to produce current harmonics that are just below the limits. The system properly evaluates this test, with harmonic levels deviating no more than 2 mA from the ideal values.



Detailed data for Class-D FAIL test

Current Test Result Summary (Phase B-Replay)													
EUT: HFCIII and HFCII						Tested by: Mathieu CNS Inc.							
Test category: Class-D per Ed. 4.0 (2014) (European limits)						Test Margin: 100							
Test date: 7/20/2018 End time: 12:13:25 AM						Start time: 12:11:03 AM							
Test duration (min): 2						Data file name: H-000850.cts_data							
Comment: Class D Fail Phase B													
Customer: NRW EMC													
Test Result: Fail Source qualification: Normal													
THC(A): 0.332		I-THD(%): 77.6		POHC(A): 0.063		POHC Limit(A): 0.041							
Highest parameter values during test:													
V_RMS (V 230.09)		Frequency(Hz): 50.00		THC-I		POHC		Pwr		I-THD			
I_Peak (A 1.486)		I_RMS (Ar 0.544)		0.331		0.063		95.75		77.5%			
I_Fund (A 0.428)		Crest Fac 2.732											
Power (W 96.1)		Power Fa 0.769											
Harm#	Harms(av)	100%Limit	%of Limit	Harms(ma)	150%Limit	%of Limit	Status	Ideal	Min	Max	Limits	Pass/Fail	Percent of Limit
2	0	0	N/A	0.001	0	N/A	Pass	0.000	0.000	0.007	N/A	PASS	0
3	0.286	0.327	87.5	0.286	0.49	58.4	Pass	0.285	0.271	0.299	0.326	PASS	87.6
4	0	0	N/A	0.001	0	N/A	Pass	0.000	0.000	0.007	N/A	PASS	0
5	0.092	0.183	50.3	0.092	0.274	33.6	Pass	0.091	0.085	0.098	0.182	PASS	50.3
6	0	0	N/A	0.001	0	N/A	Pass	0.000	0.000	0.007	N/A	PASS	0
7	0.055	0.096	57.1	0.055	0.144	38.2	Pass	0.055	0.049	0.062	0.096	PASS	57.6
8	0	0	N/A	0.001	0	N/A	Pass	0.000	0.000	0.007	N/A	PASS	0
9	0.085	0.048	176.7	0.085	0.072	117.9	Fail	0.085	0.078	0.092	0.048	Fail	177.4
10	0	0	N/A	0.001	0	N/A	Pass	0.000	0.000	0.007	N/A	PASS	0
11	0.033	0.034	97.8	0.033	0.05	65.5	Pass	0.033	0.026	0.039	0.034	PASS	97.5
12	0	0	N/A	0.001	0	N/A	Pass	0.000	0.000	0.007	N/A	PASS	0
13	0.034	0.029	117.2	0.034	0.043	79.4	Fail	0.034	0.027	0.041	0.028	Fail	120.2
14	0	0	N/A	0.003	0	N/A	Pass	0.000	0.000	0.007	N/A	PASS	0
15	0.05	0.025	200.6	0.051	0.037	135	Fail	0.050	0.044	0.057	0.025	Fail	204.2
16	0	0	N/A	0.001	0	N/A	Pass	0.000	0.000	0.007	N/A	PASS	0
17	0.018	0.022	82.2	0.02	0.033	59.7	Pass	0.018	0.011	0.025	0.022	PASS	82.8
18	0	0	N/A	0.001	0	N/A	Pass	0.000	0.000	0.007	N/A	PASS	0
19	0.025	0.02	129.8	0.027	0.029	92.4	Fail	0.026	0.019	0.032	0.019	Fail	131.8
20	0	0	N/A	0.003	0	N/A	Pass	0.000	0.000	0.007	N/A	PASS	0
21	0.035	0.018	200.8	0.036	0.026	137.2	Fail	0.035	0.029	0.042	0.018	Fail	201.6
22	0	0	N/A	0.001	0	N/A	Pass	0.000	0.000	0.007	N/A	PASS	0
23	0.011	0.016	71.5	0.012	0.024	49.1	Pass	0.011	0.005	0.018	0.016	PASS	70.4
24	0	0	N/A	0.001	0	N/A	Pass	0.000	0.000	0.007	N/A	PASS	0
25	0.021	0.015	139.7	0.021	0.022	93.7	High	0.021	0.014	0.028	0.015	Fail	142.0
26	0	0	N/A	0.001	0	N/A	Pass	0.000	0.000	0.007	N/A	PASS	0
27	0.027	0.014	196.8	0.027	0.021	131.7	Fail	0.027	0.020	0.034	0.014	Fail	198.5
28	0	0	N/A	0.001	0	N/A	Pass	0.000	0.000	0.007	N/A	PASS	0
29	0.008	0.013	60.1	0.008	0.019	40.7	Pass	0.007	0.001	0.014	0.013	PASS	59.0
30	0	0	N/A	0.001	0	N/A	Pass	0.000	0.000	0.007	N/A	PASS	0
31	0.018	0.012	148.9	0.018	0.018	100	High	0.018	0.011	0.025	0.012	Fail	151.3
32	0	0	N/A	0.001	0	N/A	Pass	0.000	0.000	0.007	N/A	PASS	0
33	0.022	0.011	194.9	0.022	0.017	130.6	Fail	0.022	0.015	0.028	0.011	Fail	194.8
34	0	0	N/A	0.001	0	N/A	Pass	0.000	0.000	0.007	N/A	PASS	0
35	0.005	0.011	49.9	0.005	0.016	34	Pass	0.005	-0.002	0.012	0.011	PASS	48.6
36	0	0	N/A	0.001	0	N/A	Pass	0.000	0.000	0.007	N/A	PASS	0
37	0.016	0.01	156.6	0.016	0.015	105.3	Fail	0.016	0.009	0.023	0.010	Fail	159.8
38	0	0	N/A	0.001	0	N/A	Pass	0.000	0.000	0.007	N/A	PASS	0
39	0.018	0.01	188.9	0.018	0.014	127.4	Fail	0.018	0.011	0.025	0.009	Fail	190.4
40	0	0	N/A	0.001	0	N/A	Pass	0.000	0.000	0.007	N/A	PASS	0

For the above test data, the HFC-III harmonics & Flicker calibrator was set to produce current harmonics that are well above the Class-D limits. The system properly evaluates this test, with harmonic levels deviating no more than 2 mA from the ideal values.

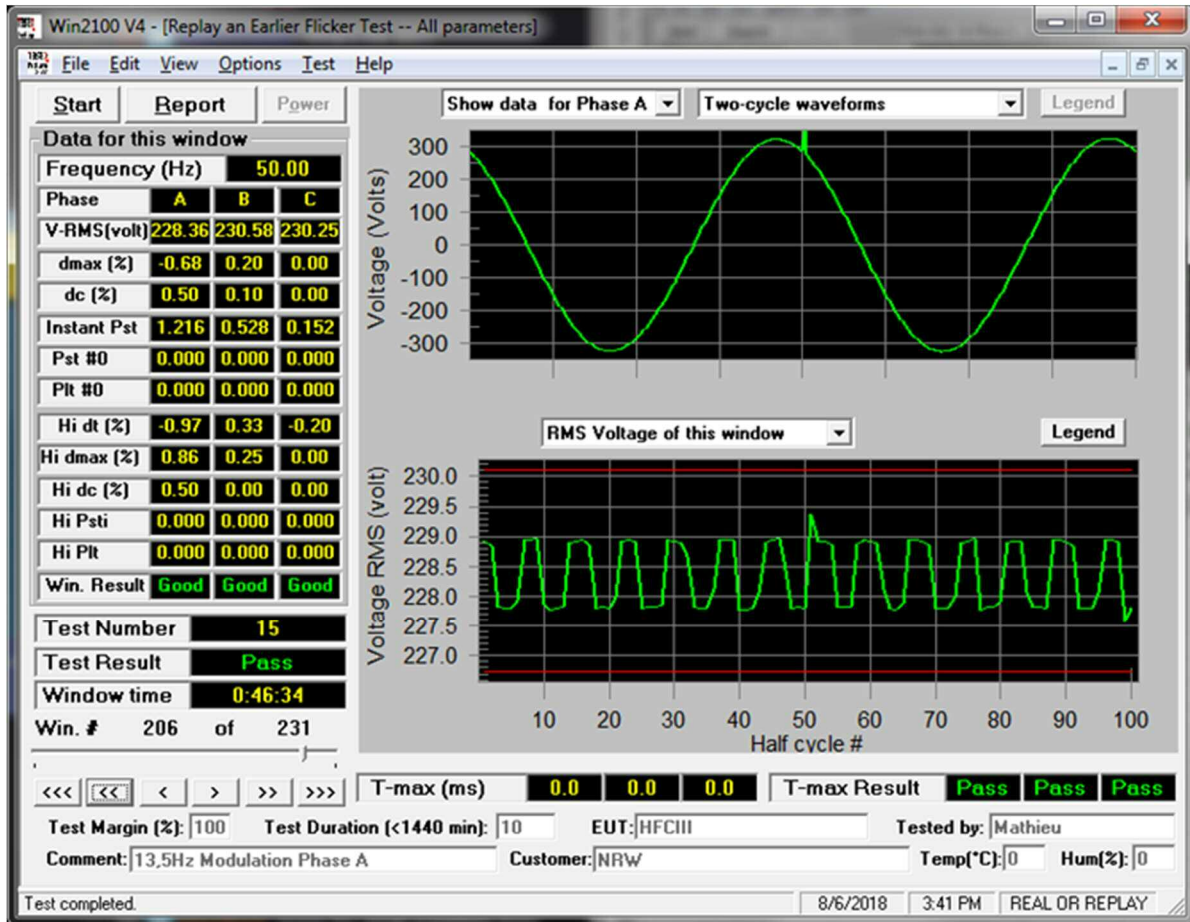


Current Test Result Summary (Phase A-Replay)							
EUT: HFCIII & HFCII				Tested by: Mathieu CNS Inc.			
Test category: Table:2, Rsce=33, Inter-Harm,				Test Margin: 100			
Test date:7/20/2018 End time: 12:47:05 PM				Start time: 12:45:00 PM			
Test duration (min): 2				Data file name: CTSMXH_H-000029.cts_data			
Comment: Table 2 test Phase A							
Customer: NRW-EMC							
Test Resu Measured Source: Normal							
THC/Iref (%): 8.1		Limit (%): 23.0		PWHC/Iref (%): 0.0		PWHC Limit(%): 23.0	
Highest parameter values during test:							
V_RMS (V) 228.59		Frequency (Hz): 50.00					
I_Peak (A) 28.685		I_RMS (Ar) 19.529					
I_Fund (A)19.437(avg		Crest Fact 1.471					
Power (W) 4450		Power Fa 0.997					
Harm#	Harms(av	100%Limit	%of Limit	Harms(ma	150%Limit	%of Limit	Status
2	0.016	1.561		1.1	0.018	2.341	0.8 Pass
3	1.379	4.214		32.7	1.38	6.32	21.8 Pass
4	0.012	0.78		1.5	0.012	1.17	1.1 Pass
5	0.462	2.087		22.1	0.462	3.131	14.8 Pass
6	0.008	0.52		1.6	0.009	0.78	1.2 Pass
7	0.449	1.405		32	0.45	2.107	21.3 Pass
8	0.009	0.39		2.4	0.01	0.585	1.7 Pass
9	0.266	0.741		35.9	0.266	1.112	23.9 Pass
10	0.008	0.312		2.6	0.008	0.468	1.8 Pass
11	0.276	0.605		45.7	0.277	0.907	30.5 Pass
12	0.009	0.26		3.3	0.009	0.39	2.4 Pass
13	0.196	0.39		50.3	0.197	0.585	33.7 Pass
14	0.008	N/A		N/A	0.008	N/A	N/A N/A
15	0.188	N/A		N/A	0.189	N/A	N/A N/A
16	0.008	N/A		N/A	0.009	N/A	N/A N/A
17	0.144	N/A		N/A	0.144	N/A	N/A N/A
18	0.007	N/A		N/A	0.008	N/A	N/A N/A
19	0.153	N/A		N/A	0.154	N/A	N/A N/A
20	0.008	N/A		N/A	0.008	N/A	N/A N/A
21	0.124	N/A		N/A	0.125	N/A	N/A N/A
22	0.007	N/A		N/A	0.008	N/A	N/A N/A
23	0.118	N/A		N/A	0.118	N/A	N/A N/A
24	0.007	N/A		N/A	0.008	N/A	N/A N/A
25	0.097	N/A		N/A	0.098	N/A	N/A N/A
26	0.007	N/A		N/A	0.007	N/A	N/A N/A
27	0.106	N/A		N/A	0.107	N/A	N/A N/A
28	0.007	N/A		N/A	0.008	N/A	N/A N/A
29	0.091	N/A		N/A	0.092	N/A	N/A N/A
30	0.007	N/A		N/A	0.008	N/A	N/A N/A
31	0.086	N/A		N/A	0.087	N/A	N/A N/A
32	0.007	N/A		N/A	0.008	N/A	N/A N/A
33	0.074	N/A		N/A	0.075	N/A	N/A N/A
34	0.008	N/A		N/A	0.008	N/A	N/A N/A
35	0.082	N/A		N/A	0.082	N/A	N/A N/A
36	0.008	N/A		N/A	0.008	N/A	N/A N/A
37	0.071	N/A		N/A	0.072	N/A	N/A N/A
38	0.009	N/A		N/A	0.01	N/A	N/A N/A
39	0.068	N/A		N/A	0.068	N/A	N/A N/A
40	0.006	N/A		N/A	0.006	N/A	N/A N/A
Note: Measured I-ref was applied for this test. The peak I rms was applied to the 150% limits.							



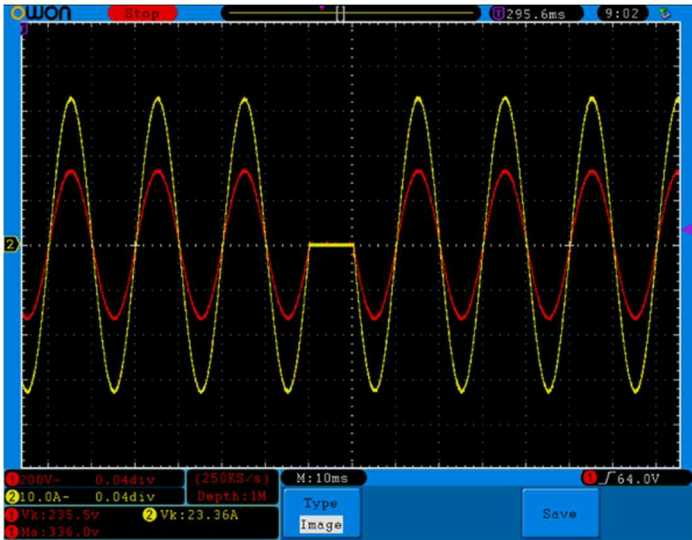
Flicker screen shot

The screen shot below shows one of the Flicker test patterns, with the modulation set to 13.5 Hz, and the modulation percentage set to 0.5 % which ideally would result in a Pst level of 1.209. The measured Pst for Phase A is 1.212 i.e. the deviation is 0.6 %, which is less than 1/4th of the permitted tolerance of ± 8 %.

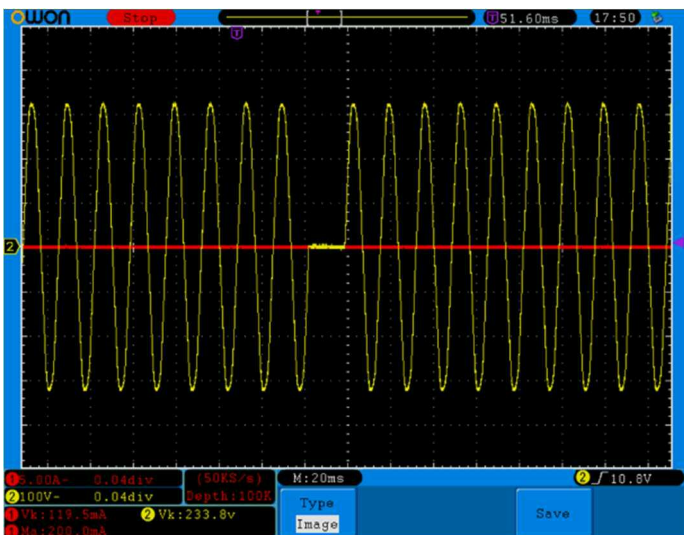


Test patterns per IEC 61000-4-11

This page shows oscilloscope shots that were recorded during the tests per IEC 61000-4-11, with typical patterns for Class-2, per Table-1 of the standard, for a nominal voltage of 230 V rms, 50 Hz.

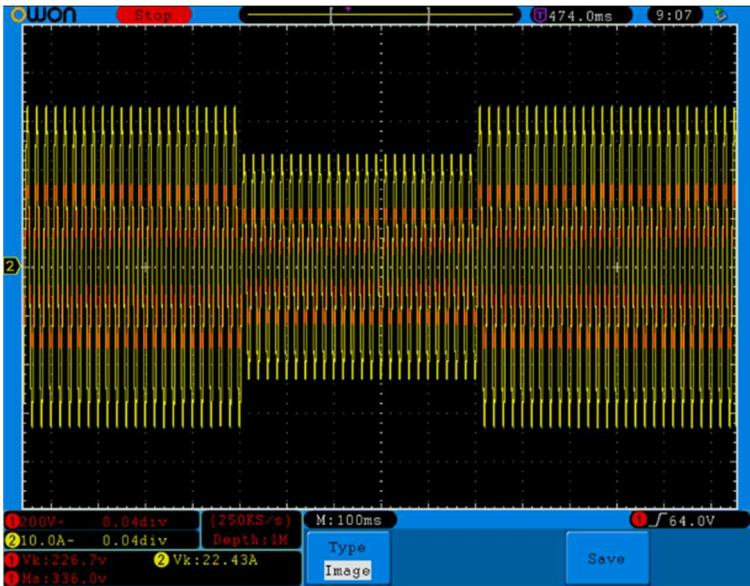


Half cycle dropout to '0" volt

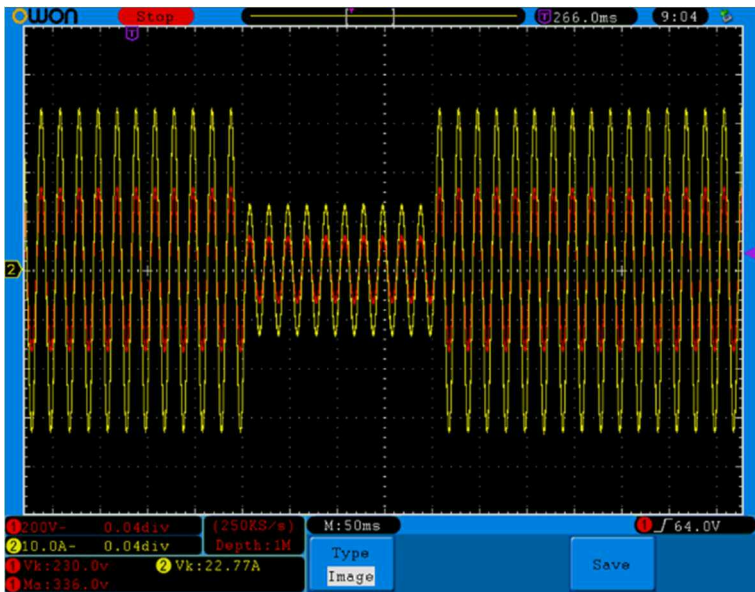


1 cycle dropout to "0" volt

IEC 6100-4-11 data	
50 Hz 0.5 cycle target value 10 ms	Actual 10.0 ms
60 Hz 1 cycle target value 16.67 ms	Actual 16.7 ms
60 Hz 25 cycles @ 70 % Target values	Actual 70.5 % 25.0 cycles
60 Hz 10 cycles @ 40 % Target values	Actual 40.2 % 25.0 cycles
60 Hz rise/fall times Target values	Actual 2.5 μS 1-5 μS
60 Hz 1 cycle @ 90ndeg.	Actual 90 deg



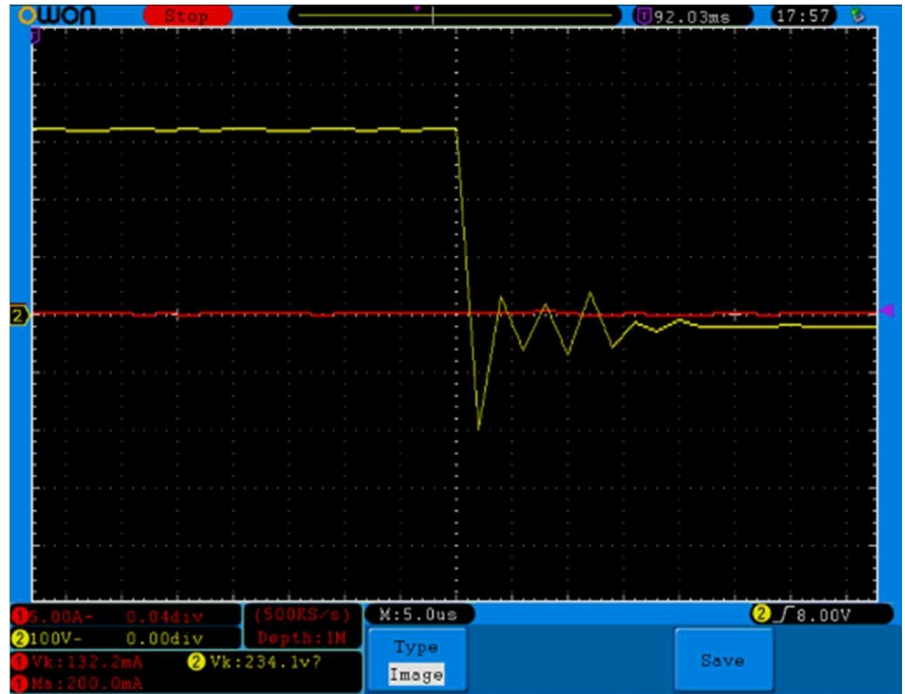
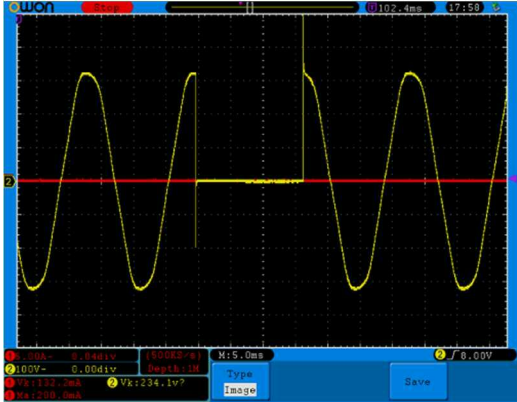
70 % remaining voltage for 25 cycles per Class-2
Table1 of
IEC61000-4-11



40 % remaining voltage for 10 cycles

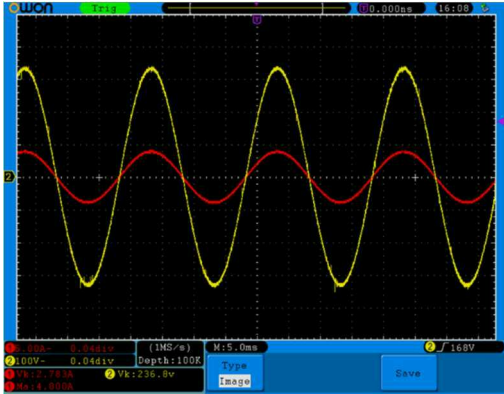


Below are screenshots of a 1 cycle drop out at 90 degrees with a rise and fall time within 1-5 microseconds. These tests were done using the NSG2200-3 switch, at 60 Hz.

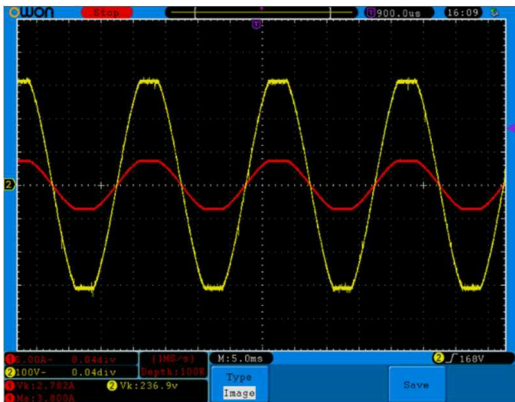


Test patterns per IEC 61000-4-13

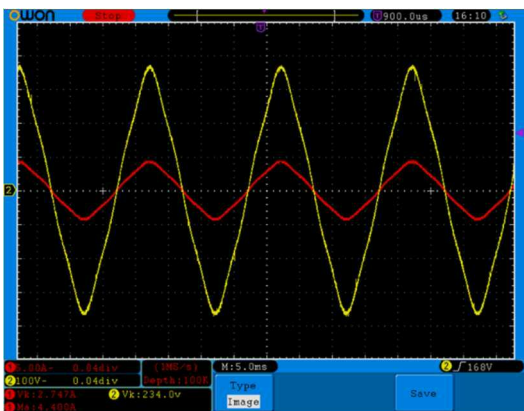
This page and the next show a series of oscilloscope shots with test patterns per IEC 61000-4-13, including tests per the so-called Meister curve.



The test starts with a sine wave at nominal 230 V rms.



The flat top waveform per Class-2

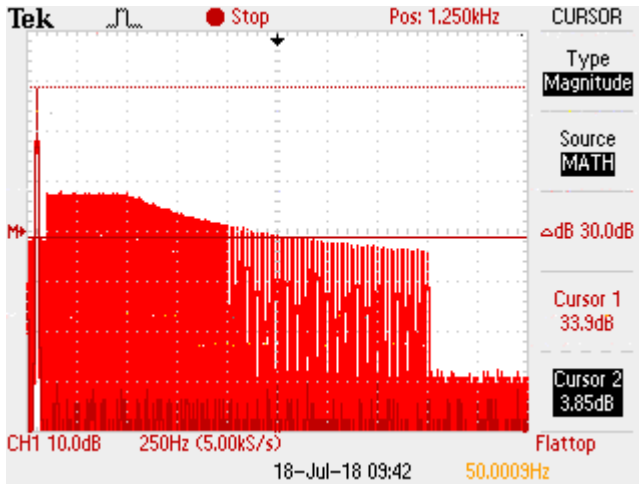


The “over-swing” waveform per Class-2.

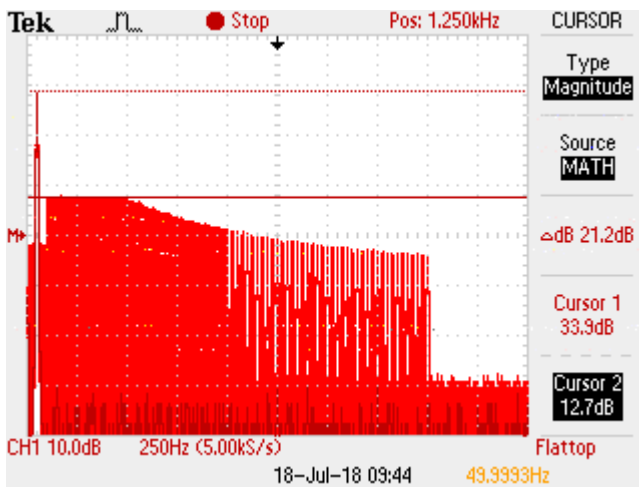
IEC61004-13 data	
Flat top - Class 2	Actual
Target value 230 V rms	230.4 V rms
Overswing Class 2	Actual
Target value 230 Vrms	230.2 V rms
Modulation < 100 Hz	Actual
Target value 3 %	3.16%
Modulation 100-500 Hz	Actual
Target value 9 %	8.70%
Modulation @ 2000 Hz	Actual
Target value 2.25 %	2.30%



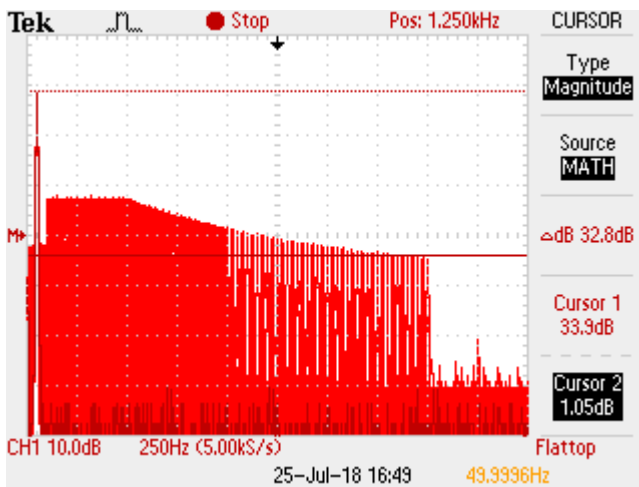
Test patterns per IEC 61000-4-13 cont.



Meister curve @ 3% modulation below 100 Hz
Per Table 11 of IEEC 61000-4-13



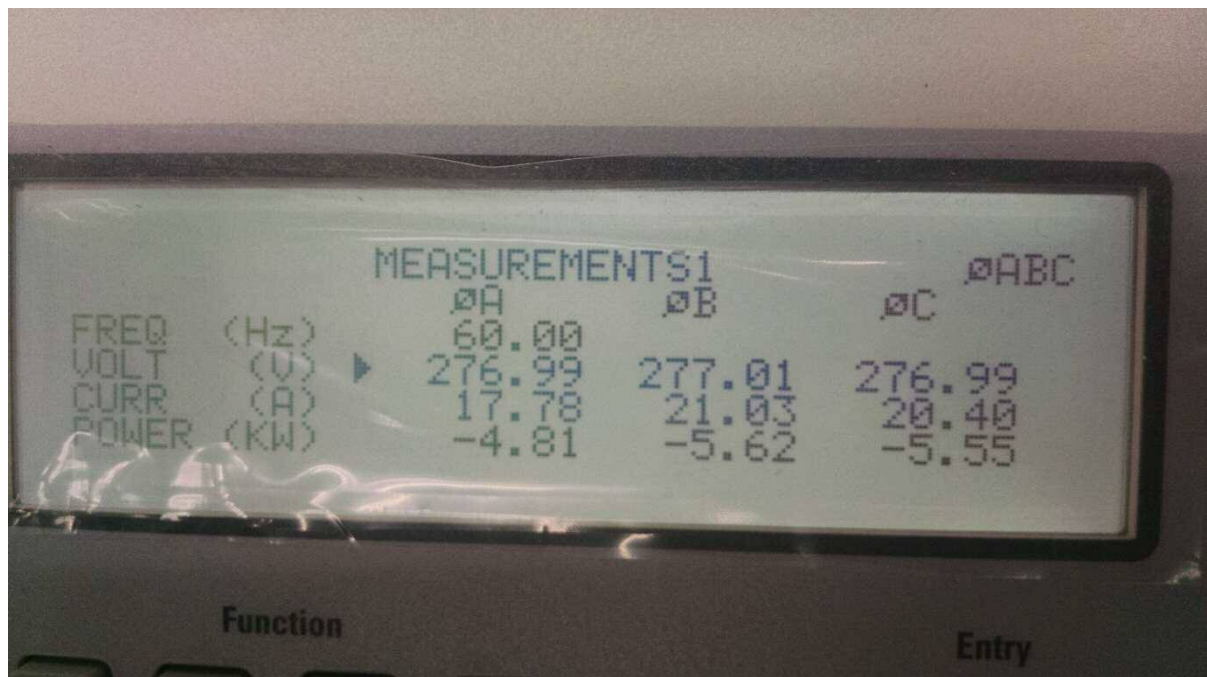
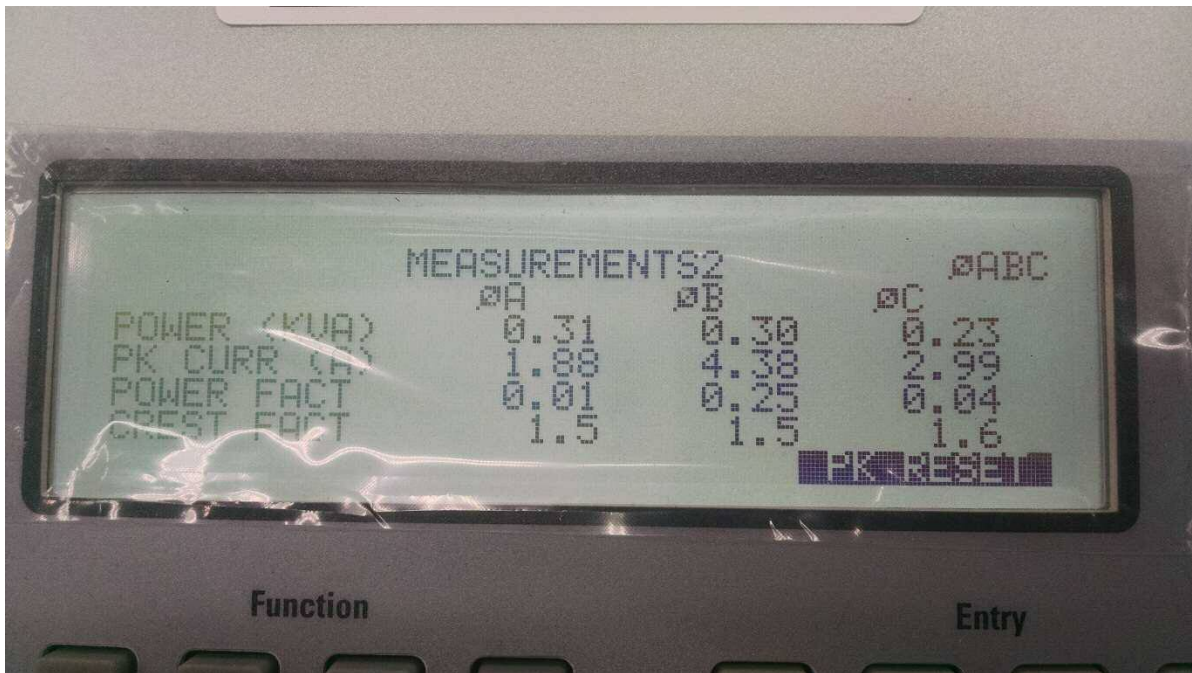
Meister curve @ 9% from 100 -500 Hz



Meister curve @ 2.3 % at 2000 Hz

Regeneration verification

For this test 3 Solar inverters were connected, one to each Phase. The top photo shows the initial stage with virtually no load. The second picture shows the “negative” power, i.e. the power generated by the inverters that is fed back into the power source.





ISO-17025 Certificate number 20180702A

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Photos showing the overall system during calibration, and a detail shot of the new calibration sticker on the power source.

End of Calibration & Verification Report

Xxxxxxxx – Dortmund, July 2018